



GRADE OIL(SINGAPORE)PTE LTD

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(GST REG NO. 19-9906509-E)

SPECIFICATION

GRADE BRAND RUBBER PROCESSING OIL (GRADE RPO)

TEST DESCRIPTION	UNIT	TEST METHOD (ASTM)	RESULT
Appearance	-	Visual	DARK
Colour	-	D1500	-
Density @ 15°C	Kg/l	D4052-18a	1.00-1.035
Kinematic Viscosity @ 40 °C	cSt	D445	-
kinematic Viscosity @ 100 °C	mm ² /s	D445-19	38.00-42.02
Sulphur Content	%m	D4294-16e1	4.95
Flash Point (COC)	°C	D92	-
Water Content	%v/v	D95-13(2018)	0.05 Max

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